

### **Abstract**

A method of manufacturing a glass article comprises the steps of heat softening a glass material that has been preformed and press molding the glass material with a pressing mold. A glass material having a surface free energy of greater than or equal to 60 mJ/m<sup>2</sup> is fed to the heat softening step, and then fed to the press molding step. Alternatively, a surface layer is formed on a preformed glass material having a surface free energy of greater than or equal to 60 mJ/m<sup>2</sup>, and then the preformed glass material is fed to the heat softening step and press molding step. Provided is a method of manufacturing glass products capable of easily obtaining glass products without surface fogging, clouding and cracking without large scale facility.